

B. G, *K*, *M*

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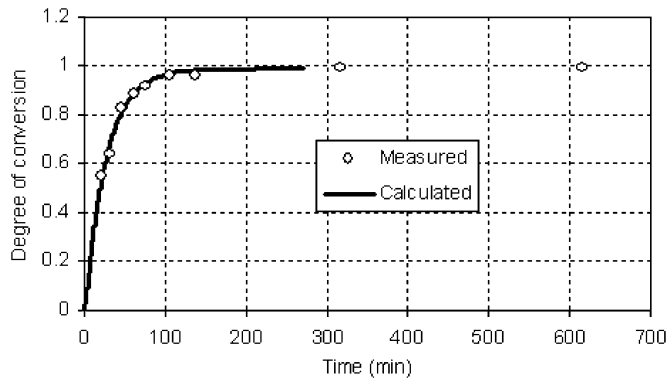


Fig. 6. Degree of conversion vs. time at 120 °C. The calculated curve is shown for comparison.

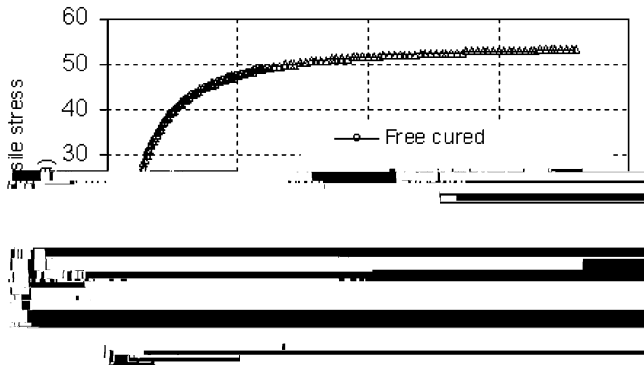


Fig. 10. Evolution of side stress (free cured) (curing time: 50%).

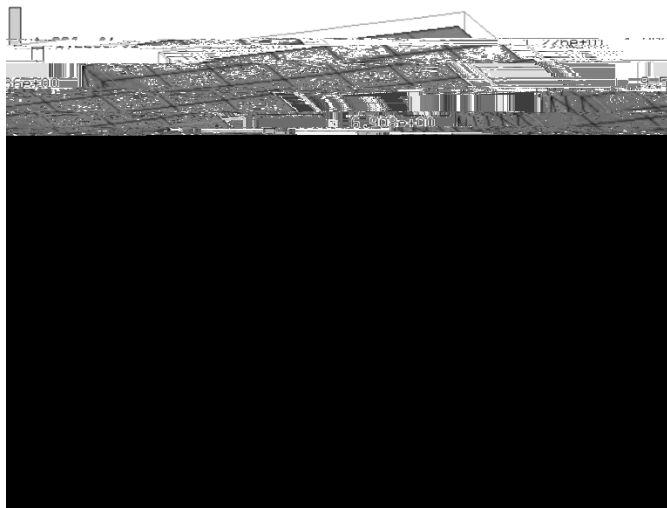


Fig. 11. Configuration of the finite element mesh (free cured) (curing time: 50%).

In order to study the effect of the curing time on the evolution of the side stress, the finite element model is divided into a series of sub-models. The side stress is calculated at the face x, y , and z of the element on the face $X = l_0, Y =$

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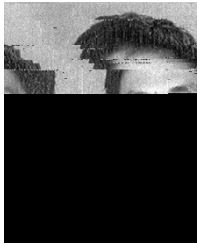
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